Randy Clarksean, Ph.D., P.E. Certifications: CFEI, CVFI, CFII Mechanical Engineer

344 2nd Street SE Perham, MN 56573 randy.clarksean@gmail.com 1.218.371.1967 (c)

Relevant Technical Experience

- Fire and Explosion Investigator
- Expert in failure analysis of systems
- Heat transfer and fluid mechanics expert

Failure Analysis / Forensics Type Projects

- Collapse of Large Grain Storage Structure (USD \$10M)
 - Reviewed bin, door, etc. design features
 - Reviewed failure investigation photos
- Investigation of Solar Thermal Plant (USD \$20M+)
 - o Examined floating pipe scenario in thermal storage tank
- Investigation of Solar Energy System Collapse (USD \$50M+)
 - o Galloping, structural failure of support structure
- Operating Loss in Fire Tube Boiler System (USD \$5M+ in loss claims)
 - Six 1000 HP fire tube boiler facility to provide process steam for large facility
 - o Investigation relating to system design, water quality, operations.
 - \$70M+ dollar facility which failed 9 months into operations. Claims for \$5M+ in renovations and design changes.
- Collapse of concrete silo for coal storage (USD \$20-30M+ loss)
 - o South Korean loss site
 - Investigated potential for dust explosion
- Submarine pipeline failure (USD \$30M+ loss)
 - o Pipeline used for power plant cooling water inlet and outlet
 - Investigated reasons why pipeline floated and failed
 - Rough seas and design calculation assumptions (flow related)
- Fire in Laundry and Storage Facility (USD \$5M+ loss)
 - Fire cause and origin investigation
 - Video review, fire scene investigation
 - o Investigate potential issues with fire protection system
- Fire and ammonia release for ammonia refrigeration system (USD \$5-8M+ loss)
 - Investigated fire source at refrigeration facility
 - o Ammonia release also occurred
- Mining equipment collapse (USD \$35M+ loss)
 - Collapse of a stacker reclaimer used at a steel mill for movement of iron ore pellets
 - Structural collapse, modified PLC control systems, motor controllers
 - Failed due to lack of electromechanical safety system
- Recreational Vehicle Fire (Closed settlement)
 - Examined design features.
 - Reviewed hot surface ignition characteristics
- Investigated Gas Turbine Loss (USD Unknown)
 - Reviewed metallurgical data
 - Examined Operational data
 - o Participated in fault tree review
- Corrosion Aluminum Fire Protection System Tanks (unknown \$)
 - Examined design data, standards

- Reviewed photographs of failed tanks.
- Proposed failure mechanism pitting corrosion

• Investigation of Sprinkler Head Activation (\$1M)

- Examination of HVAC System
- o Reviewed valve selection and installation

Investigation of Irrigation Pipe Taps (\$1-2M)

- o Examined reasons for failure
- o Reviewed standards and testing records.
- o Evaluated design, manufacturing, and installation failures.

Inadvertent Discharge of Foam Fire Suppression System (~\$3M)

- Scene investigation and documentation
- System testing and sensor evaluation

Fire in Semi-Tractor Garage (USD \$1M+ loss)

- Fire cause and origin investigation
- Arc mapping, video review, facility examination

Inadvertent sprinkler discharged (>USD \$100K)

- Investigated failure of sprinkler head
- Investigation of Mold and Moisture Damage Residential (USD > \$700K)
 - o Improper maintenance and setup for HVAC system
- Fires in Hospital Facilities (several facilities)
 - Battery backup fires *lithium ion batteries*
- Small Garage Fire (~ \$40K)
 - o Cause and origin within garage
 - o Product exam to determine fire cause (electrical)
- Investigation of HVAC system (USD \$1M+ loss)
 - Performance and installation issues (potato storage).
 - Improper control system design
 - o Improper overall system design (competing controllers, improper sizing)
 - Infant mortality of compressors
- Grain Bin Failures (several investigations)
 - Assisted in review of opposing expert's report
 - Assessed failure mechanism of collapsed structure (bad weld)
 - Assessed reasons for structural failure of structure that failed and fell
- Propane boiler explosion (< USD \$500K)
 - o Backup fuel supply (dual system for natural gas and propane) of propane led to boiler explosion
 - o Evaluated safety aspects of design (single point failure led to failure).

• Explosion in Residential Structure

o Multiphase investigation of natural gas system

• Inadvertent ignition for natural gas boiler

- Failure of electronic valve/ignition units
- Residential Fire Loss (small USD ~\$40K)
 - o Investigated potential product failure that caused the fire
- Frozen sprinkler system (>USD \$300K)
 - o Investigated and documented loss associated with frozen sprinkler system
- Turbine blade failure analysis (USD \$5M+ loss)
 - o Turbine blade design and materials related issues.
- Natural gas skid failure (personal injury)
 - System removes "oil" from natural gas prior to entering utility scale natural gas turbine
 - Safety system failure led to oil release and natural gas release
 - Single point failure and system design issues